

# Installation, Programming and Maintenance User Guide



Vs2.0 summary - Feb. 2017



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#### **1. IMPORTANT SAFETY INSTRUCTIONS**



PLEASE READ AND FOLLOW THESE INSTRUCTIONS It is essential when installing a control and disinfection system at a pool to take certain precautions

whilst handling equipment, also more generally when using the pool.

DANGER: Low-voltage electricity risk: Do not open or touch the control unit: there is a risk of electric

shock. Contact your local retailer or the manufacturer.

Follow the electricity safety instructions specified by your company, also local or national regulations.



**DANGER: Risk of accidents or drowning:** Use of the pool calls for special care. Observe the safety and hygiene instructions laid down. These are displayed near the pool, or in accordance with local or national regulations.

#### **16. ELECTRICAL SPECIFICATIONS AND FEATURES**

OXYMATIC® SMART complies with:

- Low-voltage regulations in accordance with ITC-BT standard 031 (2002)
- Electrical and electromagnetic safety standards in accordance with directive 7323 / ECC / EN61010-1(93)

#### ELECTRICAL SPECIFICATIONS: Mod. OXYMATIC® SMART

Power supply	110/250 V AC
Operating frequency	50/60 Hz
Energy consumption when not running	120 mA
Oxidation sequence consumption at 6 amps	350 mA
Ionisation sequence consumption at 2 amps	180 mA
Operating temperature	+ 5° / + 55°C
Maximum operating humidity	95% with no condensation
Protection of the environment	IP55
Maximum voltage at the Titanium compartment	12 VDC (with galvanic separation
Maximum voltage at the Copper compartment	12 VDC (with galvanic separation

#### OPERATING ALGORITHMS: Mod. OXYMATIC® SMART

Manual/ automatic operation?
User programs?
Temperature display
pH display
ORP display
Automatic pH dose corrector
Automatic Rx dosing
Touch-screen
Programming
Type of programming

Yes Yes At 5°/55°C intervals; accurate to +/- 0.2°C At 5 - 50 pH intervals At intervals of +/- 2000 mV By peristaltic pump (setting P + I) By peristaltic pump (setting P + I) Colour 10" By touch-screen and password User-friendly and intuitive

#### **17. OXYMATIC CONTENT**



#### **3.1.INCLUDED ITEMS**

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				1	
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	75 - 63mm	~ 4		PER/CL PUMP (OP)	×1
	75-Summ	~ 2		REDOX PUMP(OP)	×1
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(Company)			4	BUFFER SOLUTION PH 9	×1
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	PORTA- ELECTRODES ORING TITANIUM PORTAELECTRODES TITANIUM COMB COPPER PORTAELECTRODES (ONLY COPPER SYSTEM)	×2 ×1 ×1 ×1	PVC PE PI	PIPELINE PELINE EMPTY PORTAELECTRODES (MODELS WITHOUT COPPER>)	×1 ×1 ×1
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	PORTA-ELECTRODES ORING TITANIUM PORTAELECTRODES TITANIUM COMB COPPER PORTAELECTRODES (ONLY COPPER SYSTEM) TEMPERATURE SENSOR	×2 ×1 ×1 ×1	PVC PE PI	PIPELINE PELINE EMPTY PORTAELECTRODES (MODELS WITHOUT COPPER>) INSTALED CABLES	×1 ×1 ×1
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#### **3.2. OPTIONS**

# pH REGULATOR: (INCLUDED IN SMART PLUS MODEL, NOT IN SMART PRO)

- Peristaltic pump
- pH probe
- Accessories & PVC pipe
- Buffer pH7 Buffer 9 pH
- Probe-holder
- Injector

#### **REDOX REGULATOR:**

- Peristaltic Pump
- Redox Probe
- Accessories & PVC pipe
- Rx Buffer mV 468
- Probe holder, injector
- Redox Software

#### PEROXIDE INJECTOR:

- Peristaltic pump
- Accessories & PVC pipe, injector

#### CHLORINE FREE REGULATOR

- Accessory to regulate free chlorine
- Peristaltic pump
- Cl- probe
- Probe-holder
- Injector and accessories
- Free chlorine software

#### COPPER REGULATOR

- Copper probe
- Cu ++Buffer
- Software Copper regulation

#### COPPER TESTING KIT:

- Solution A
- Solution B
- Tube pipe
- Colour card.

#### ENVIRONMENTALLY-FRIENDLY DESCALING

![](_page_4_Picture_36.jpeg)

#### CONDUCTIVITY PROBE LEVEL SENSOR OF PH, RX, H<sub>2</sub>O, ETC

![](_page_4_Picture_38.jpeg)

![](_page_4_Picture_39.jpeg)

![](_page_4_Picture_40.jpeg)

![](_page_4_Picture_41.jpeg)

![](_page_4_Picture_42.jpeg)

VARIO FLOW

![](_page_4_Picture_44.jpeg)

Enquire at your distributor about other options.

#### **3.3. OXYMATIC DIMMENSIONS**

![](_page_4_Picture_48.jpeg)

![](_page_4_Picture_49.jpeg)

![](_page_5_Picture_1.jpeg)

#### **CONTROL UNIT**

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	26.6 8		<u></u>			
			460	0,34		
	enunute quan attactivate Bacatt	ens eff Battarmaal	Rs Bellamani ADVANCED OXIDA Patent	Ce RECERTINNE ION SYSTEM ed Technology		
					anni	

Length: 345 mm Depth: 275 mm Height: 110 mm

# ELERTODES HOLDER / CHAMBERCOMPLETE PACKINGImage: state of the stat

#### 4. OXYMATIC SYSTEM INSTALLATION

![](_page_6_Picture_0.jpeg)

#### 4.1 PLUMBING

![](_page_6_Figure_3.jpeg)

#### 4.1.1 ELECTRODES HOLDERS - CHAMBER INSTALLATION

The chamber is installed as a by-pass on the pool's return line at the filter outlet. All pool-water will pass through the compartment, at which the operating titanium electrode continually generates hydroxyl ions. This will have the effect of raising the pool-water's ORP to the system's technical limit.

Taking into account that the titanium electrodes should be installed at the water's entry-point and the copper electrodes to the water's exit-point.

#### The equipment is compatible with PVC adhesives.

![](_page_6_Figure_8.jpeg)

#### Paralel

It is essential to consider the diameter of the recirculation pipe in relation to the time required for full recirculation. We must instal the number of compartments required in order that all pool-water shall pass through the compartments, and so that the circulation flow shall not fall below <10%, as a by-pass and in parallel. For example, we recommend using PVC pipes:

PIPE	E≤63 mm –	1 chamber
PIPE	63 a 90 mm	1 chamber or 2 in line
PIPE	5 90 a 140 mm	Min. 2 chambers in parallel
PIPE	E 140 ≤ 225 mm -	Min. 2 chambers in parallel
PIPE	225 ≤ 300 mm -	Min. Chambers in parallel

![](_page_6_Figure_12.jpeg)

#### 4.1.2. CONTROL UNIT INSTALLATION

Fix the control unit AT LESS THAN 3 METERS and dosing pumps to the wall close to the compartment,

![](_page_7_Picture_1.jpeg)

near the product deposits.

4.1.3. INSTALLATION OF ELEMENTS IN THE CHAMBER: ELECTRODES HOLDERS, PROBES, INJECTORS, ETC...

![](_page_7_Figure_4.jpeg)

#### TITANIUM AND COPPER ELECTRODE HOLDERS

Screw **titanium and copper electrodes** in order input and output taking into the guides on the bottom.

Tighten with hands securely, or with a special key if necessary.

![](_page_7_Picture_8.jpeg)

![](_page_7_Picture_9.jpeg)

![](_page_7_Picture_10.jpeg)

#### SINCE LEAVING THE COMB SEPARATOR of the

titanium electrodes to inserting into the compartment

#### PROBES AND INJECTIONS

For installation of the pH sound compartment and injection canal, you should use the probe-holder (included), and then proceed in the sequence shown in the photo.

![](_page_7_Picture_15.jpeg)

![](_page_7_Picture_16.jpeg)

WARNING: Do not leave the system without water when probes are installed. If pH or RX probes dry out, they will be damaged and cannot be used.

WARNING: USE SULPHURIC ACID AS PH MINUS. TO USE CHLORIDRIC ACID, RDUCE DRASTICALLY THE LIFE TIME OF THE SILICON INJECTION PIPES

#### 4.2. ELECTRICITY

![](_page_8_Picture_1.jpeg)

#### 4.2.1. ELECTRIC CONNECTION OF THE CONTROL UNIT

The system is supplied ready to be used in the installations at 230v. There is no need for any power adaptor, but we recommend installing a motor protector before connecting to the mains, to avoid a possible surge in voltage that would severely damage Oxymatic's electronics (Such problems are not covered under the guarantee). (See illustration).

Place the power cables of the control unit to the electrical box of the pump with protector or plugging into an outlet of the engine room.

![](_page_8_Figure_5.jpeg)

![](_page_8_Picture_6.jpeg)

We remind installers that OXYMATIC has only one power input, which is the computer to the network. We must be careful <u>not to connect the pump or any component to the main power supply</u>.

The power supply to the peripheral circuit systems is provided as follows:

PERISTALTIC PUMPS for pH, Redox, Peroxide, ...... Direct outlet to the mains (\*)

RECIRCULATION PUMP ..... Dry contact (\*\*)

(\*) The voltage output depends on the mains input. If the mains is 117VCA, the output to the peristaltic pump will be 117VCA; if the mains is 230VAC, the peristaltic pump output will be 230VAC.

(\*\*) OXYMATIC's cut-off relay is 4 amps at 230VAC: we therefore need to use contactors or motor shields with a consumption coil less than or equal to 4 amps at 230VAC.

![](_page_8_Picture_13.jpeg)

Since Oxymatic Smart is a pool manager, it should control and command the recirculation pump.

IMPORTANT: The Oxymatic cannot work if the pump is stoppedand water is notcirculating.

4.2.2. CONNECTING UP THE MAIN PUMP TO OXYMATIC

Oxymatic connects/disconnects the coil of the recirculation-pump contactor. For this, we create a bridge with the Oxymatic at the cable that runs from the pump's circuit-breaker to the A2 of the contactor's coil (SEE BELOW).

In the event of the fitter having an electric panel with a pump programmer, DISCONNECT IT OR SET IT TO MANUAL (24 hours' operation).

![](_page_9_Picture_4.jpeg)

![](_page_9_Figure_5.jpeg)

![](_page_9_Picture_6.jpeg)

If the OXYMATIC equipment <u>does not control</u> the recirculation pump, it is necessary to programme Oxymatic's operating schedule using the pump clock.

#### 4.2.3. CONNECTIONS OF TITANIUM AND COPPER ELECTRODES

![](_page_9_Picture_9.jpeg)

![](_page_9_Picture_10.jpeg)

Blue: Titanium/Oxidation

**Red: Copper/Ionisation** 

![](_page_9_Picture_13.jpeg)

NOTE: ENSURE THAT THE CABLES ARE IN THE MATCHING TERMINALS

4.2.4. INTERCONNECTIONS

![](_page_10_Picture_0.jpeg)

Below we see the connections that can be made with Oxymatic-Smart. All connections are without electric current, except the dosing pumps and mains supply, which are 230V AC.

![](_page_10_Figure_3.jpeg)

Terminal nos.	Description
1, 2 and 3	L, N, and T Main power connection to the mains(Max 240 V)
4 al 12	Alarms and Flow Switch (9 and 12)
13 -14	Connection for pH pump (230V, 50 Hz)
15 -16	Connection for RX pump (230V, 50 Hz)
17 -18	Connection for Peroxide or Algicide pump (220V, 50 Hz)
19 -20	Connection for copper pump (230V, 50 Hz)
21-22	Connection AUX 1 (dry contact WITHOUT ELECTRIC CURRENT N.A.)
23-24	Connection for LIGHTS (dry contact WITHOUT ELECTRIC CURRENT N.A.)
25 -26	Connection for AUX 2 (dry contact WITHOUT ELECTRIC CURRENT N.A.)
27 -28	Connection for HEAT PUMP (dry contact WITHOUT ELECTRIC CURRENT N.A.)
29 -30-31	Connection temperature probe (grey or red- yellow and green)
32 y 33	VarioFlow channel(variable speed of main pump)
34 y 35	Connection to the main pump (filtration)of the pool at a dry contact
36 y 37	Connection to the TI electrode - OXY
38 y 39	Connection to the Copper electrode - ION

#### EXAMPLE OF MORE COMMON CONNECTIONS

![](_page_10_Figure_6.jpeg)

#### 5. PROGRAMMING THE CONTROL UNIT

![](_page_11_Picture_0.jpeg)

#### 5.1. "POOL CONTROLS" MAIN SCREEN: REAL-TIME INFORMATION

Connect OXYMATIC to a mains socket (110v-230v), wait intil the screen starts up (IT MAY SOMETIMES BE NECESSARY TO WAIT A FEW MINUTES). Once the system has started up, the first thing we will see is this screen, from which you can operate the **touch-screen**'s buttons. The system is pre-programmed at the factory. However, if we do not need to do any additional programming, we need merely to press the **AUTO** key, and Oxymatic will function using the programs as set (defaults).

![](_page_11_Figure_4.jpeg)

#### 5.2. PASSWORD

If you attempt to access programming, you normally need to enterpassword 1122 when prompted by the system.

Oxym	atic <sup>.</sup>	Pool Controls Pro	grama Settings	AUTO	MAN	÷.				
General S	Settings	Password								
SNEMMEND POOL	OEVICE		Password							
General		Cancel		Accept						
PH										
		1	2 ABC	3 DEF						
		<b>4</b> GHI	5 JKL	6 MNO						
		7 PQRS	8 TUV	9 wxvz						
		•0	0	Done						

#### 5.3. MAIN SCREEN IN DETALL/MINIMISE/COLOURS

This window indicates the system status, i.e. whether everything is in order. If there is any problem, it will say so. This window can be left and moved around at will:

![](_page_11_Figure_10.jpeg)

![](_page_12_Picture_0.jpeg)

COLOUR AMBER = VALUE IS SLIGHTLY INCORRECT COLOUR RED = VALUE IS SERIOUSLY INCORRECT

#### 5.4. POOL CONTROLS BUTTON: RETURN TO MAIN SCREEN

By pressing the

Pool Controls

button FROM NAVIGATION AT ANY TIME, we will return to the first screen.

#### 5.5. AUTO: AUTOMATIC BUTTON

By using the button **AUTO**, the system will workautomatically in accordance with the operating program, settings andset-points entered (default setting).

Functions activated will appear on the main screen: lighting, aux 1,etc... .If we keep the circle pressed, the system will take us to the function pressed in order to change the settings. For example, if we keep pressing onthe pHcircle, it will take us to the pH window in order to changeset-points orto calibrate the probe.

# Pol Controls Programs Settings AUTO MAN Image: Control of the set of t

#### 5.6. MAN: MANUAL BUTTON

By pressing this  $\overline{\text{MAN}}$  button at the main screen, the following window will appear.

By pressing the buttons, wecan start up/shut downfunctions manually: OXY, PUMP, pH, etc...

![](_page_12_Figure_13.jpeg)

In order to start up the recirculation pump in manual mode, by pressing the button **PUMP** the following window, at which we can set the hours of operation, will appear.

If we press the **BACK** key, we will return to the main screen, but the system will continue operating in manual modeuntil we press the **AUTO** button, which restores it to operate using automatic (default) programming.

![](_page_12_Picture_16.jpeg)

#### 5.7. PROGRAMS BUTTON: PROGRAMING HOURS OF OPERATION

Programs

![](_page_13_Picture_0.jpeg)

We can amend the operating schedule at any time by pressing the programming button, where up on the following window will appear.

Each program sets: the start-up time of the recirculation pump (and hence alsofiltration), duration (numberof hours) of OXY operation= recirculationpump andhours of ION/PER.

PRE-SET (DEFAULT) PROGRAMS	Oxymatic						
	Available Program	ns					
Scroll down with the hand	AUTO TEMP Automatic program according to the temp	AUTO TEMP Automatic program according to the temperature					
to view programs	SUMMER T>20°C/68°F Oxy: 10h40min lon: 10 min	SUMMER T>20°C/68°F Oxy: 10h40min Ion: 10 min					
	SUMMER T>25°C/77°F Oxy: 11h30min lon: 15 min						
ECO-ORP	SUMMER T>28°C/82.4°F Oxy: 13h20min Ion: 20 min						
ECO-ORP ON-OFF	SUMMER T>32°C/89.6°F Oxy: 15h20min lon: 30 min						
Automatic and economic program on-off according to the ORP FLOW DETECTION	Public pool Oxy: 23h40min Ion: 20 min						
Automatic program USER	WINTER Oxi: 4h50mim Ion: 10 min						
User program	SPRING / AUTUMN						
POE	AUTO ORP						
Oxy: 0 Ion: 0 h							

AUTO-TEMP	Operation will depend on water temperature. The system measures the temperatureat thestart-up time (pre-set at 6 a.m.) andwill calculate pumping times and OXY times automatically. Theminute parameters for ION/PER will always be fixed.
SUMMER T>20C VERANO T >20C	Operation using the recommendedset times, Oxy: 10h:40 m Ion/Per: 10 min.
SUMMER T>25C VERANO T >25C	Operation using the recommended set times, Oxy: 11h:30 m Ion/Per: 15 min.
SUMMER T>28C VERANO T >28C	Operation using the recommended set times, Oxy: 13h:20 m Ion/Per: 20 min.
SUMMER T>32C VERANO T >32C	Operation using the recommended set times, Oxy: 15h:20 m Ion/Per: 30 min.
PUBLIC POOL (PISCINA PUBLICA)	PROGRAM FOR 24- HOUR OPERATION. Oxy: 23h:40 m Ion/Per: 20 min.
WINTER (INVIERNO)	Operation using the recommended set times, Oxy: 4h:50 m Ion/Per: 10 min.
SPRING / AUTUMN ( PRIMAVERA )	Operation using the recommended set times,, Oxy: 7h:45 m Ion/Per: 10 min.
AUTO-ORP (*)	Operation will depend on Redox Power (ORP). Hours of operation of the recirculation pump are determined by thetemperature (as also applies to the Auto Temp program), but operation of the OXY electrode and chlorine dosing pump isshown by the RX set-point (see separate SETTINGS button).Once the water reaches the set-point 0%, the electrode and liquid chlorine dosing pump will shut down; once it falls below 100 mV of set-point 0% it will start up, and so on throughout the period shown for the temperature.
ECO-ORP (*)	The same applies to AUTO- ORP, but the hours of operation of recirculation pump are set by the user, and are not contingent on temperature.
ECO-ORP ON OFF (*)	The same applies to ECO-ORP, except that the recirculation pump will also shut down.
FLOW DETECTION (DETECTOR DE FLUJO)	Operation of OXY /ION/PER depends on a flow detector. Oxymaticwill start up / shut down the system in accordance with a flow detector in the pipework which sends out a signal to the system.
USER	All programming that can be configured by the user: Starting time, OXY hours and ION/PER hours.
POE	P.O.E. mode for the treatmentof potable water.
NO PROGRAM	NOPROGRAM

![](_page_13_Picture_6.jpeg)

(\*) In order to use these programs, the system must haveaRedoxprobe (Rx) installed, and the Rx functionmust be activated.

All programs can be amended.

To select any program, press above the program, then Select

![](_page_14_Picture_0.jpeg)

Oxym	atic Pool Cont	trols Progra	ms									
Prog	amas disponibl	95			C	xymatic	Pool Controls Prog	rams Settings	AUTO	MAN	Â.	$\bigcirc$
	апаз азроны	63										-
Automatic pro	gram according to the temperature				A	vailable Pro	grams					- 1
SUMMEF 0xy: 10h40mi	T>20°C/68°F				AI Au	UTO TEMP tomatic program according to th						
SUMMER	T>25°C/77°F				SI	UMMER T>20°C/68°F s: 10h40min larc 10 min						
Oxy: 11h30mi	n Ion: 15 min				SI	UMMER T>25°C/77°F s: 11h30min larc 15 min	Select or editAUTO TE	MPProgram				
Oxy: 13h20mi	n Ion: 20 min				SI	UMMER T>28°C/82.4° s: 13h20min lar: 20 min	°F Edit		Selec			
SUMMER Over 15h20mi	T>32°C/89.6°F				SI	JMMER T>32°C/89.6°	97					
Public po	ol				P	ublic pool	/					
Oxy: 23h40mi	n Ion: 20 min				W	INTER						
Oxi: 4h50mim	Ion: 10 min				SI	PRING / AUTUMN						
SPRING	AUTUMN				A	Thismin ton: 10 min						
Oxy: 7h45min	P					tomatic constants according to th	10760					
Automatic pro	gram according to the ORP			/								
ECO-ORF												
							If we wis	h to mak	e a <b>mo</b>	odifica	ation	.this
				/			window	will appe	ar at w	hich.	by p	ressing
Edit Program								abor wo		ictom	vico t	ho hour
	Please, select you	ur schedule	for this progr	am			onanui	ibei, we		ISCUIT		
	Mon Tue Wen	Thr	Fri Sat	Sun			of opera	tion for a	ny time	e of d	lay, a	and for
							each day	of thew	eek.			
	Oxidation Duration(	hh/mm)	11:30	•								
	Ionization Duration(I	hh/mm)	00:15	×								
	Starti	ng Time	06:00		_			OXY t	ime =	recirc	culat	ion pum
	Oxidation Duration 2(	hh/mm)	00:00			_						
	Ionization Duration 2(	hh/mm)	00:00			$\sim$						
	Starting	a Time 2	00:00		$\sim$		$\sim$ $\sim$					
							7	ION/PE	R time	(copp	ber/p	peroxide
	Oxidation Duration 3(	hh/mm)	00:00			$\sim$		,		· · ·	, ,	
	linization Duration 3(	hh/mm)	00:00				$\sim$ $-$					
	Starting	n Time 3	00:00				$\sim$		Chairt	in a +		f the -l -
	Starting	ae o		OFT HIL HEFE			1		Start	ing ti	me c	or the da
				SET ALL WEEK	<i>,</i>	BACK						

#### 5.8. BUTTON: () SHUT DOWN

The control unit has stopped working, but the screen has not closed down. In order to close the screen, you need to disconnect (unplug) the system.

# 5.9. BUTTON SETTINGS, GENERAL CONFIGURATION: SETTINGS, SET-POINTS, CALIBRATION, WIFI, ETC.

By pressing the button, the following GENERAL CONFIGURATION window will appear (you need to scroll down using the hand in order to view all options).

This window has two sections:to configure"POOL SETTINGS" with operation functions (pH, Rx, Lighting, etc.),and "DEVICE SETTINGS" with all functions for updates, wifi ,serial number, etc.We can move between them at will by pressing

![](_page_14_Figure_8.jpeg)

#### POOL SETTINGS

![](_page_15_Picture_1.jpeg)

# 5.9.1. GENERAL: REPORT WINDOW / ION-PER MODE ACTIVATE/DEACTIVATE OXYFUNCTIONAND ION/PER FUNCTION – ECOLOGICAL ANTI-SCALE– FLOW ALARM

![](_page_15_Figure_3.jpeg)

#### 5.9.2. PH FUNCTION, CHANGE SET-POINTS AND CALIBRATE PH PROBE

![](_page_15_Figure_5.jpeg)

#### By pressing the pH button, this window willappear:

To amend set points 0% and 100%, presson the number and amend using the wheel.

![](_page_15_Figure_8.jpeg)

![](_page_16_Picture_0.jpeg)

- Unscrew the probe base, take out the pH probe and insert it into buffer solution 7 (Supplied with the system). 2.
- Activate the "calibration" button and begin the count down from 120 to 0 seconds. З.
- Wait 120 seconds. We will hear a beep: "detecting test 9 pH solution" is displayed. 4.
- 5. Remove the buffer solution 7 probe, clean it with a little water, and insert it in the buffer solution pH9 (supplied with the system). (DO NOT PRESS ANYTHING: THE SYSTEM WILL AUTOMATICALLY DETECT BUFFER 9
- 6. Wait120 seconds; we will hear two beeps: the probe is now calibrated.
- Insert the probe into the chamber again, and adjust the 7. probe base manually. Open up the valves to the chamber and shut off the by-pass valve.
- Once calibration is complete, activate the POOL 8. CONTROL button to return to the original screen, and press the **AUTO** button so that our system will now operate applying the new calibration.

uning PH sensor	Tuning PH sensor
alibrating 7 PH (96s PH 7050 )	Calibrating 9 PH (114s PH 9068)
Detecting Test 7 PH Buffer	Detecting Test 7 PH Buffer
Calibrating Test 7 pH	Calibrating Test 7 pH
Detecting Test 9 PH Buffer	Detecting Test 9 PH Buffer
Calibrating Test 9 pH	Calibrating Test 9 pH
Cancel Calibration	Cancel Calibration

#### 5.9.3. REDOX FUNCTION, CHANGE SET-POINTS AND CALIBRATE RX PROBE

Oxymatic' Pool Controls Programs Settings MAN By pressing this button, the function will SHUT DOWN / START General Settin UP.Activating /deactivating this function requires a special key. SWIMMING Consult vour technician. General Dosing pump Set point button 0% (the dosing pН 498.71 pump will shut down at this value). Rx Cu Set point button 100% (the dosing pump will operate at maximum Chlorine capacity). VarioFlov Aux1 Button to calibrate the probe and date of the last calibration. Liahts Calibrate RX Not Last Cali Current Reading measured by the probe.

By pressing the RX button, the following window will appear:

To amend set points 0% and 100%, p resson the number and amend using the wheel.

![](_page_16_Figure_14.jpeg)

#### CALIBRATE THE RX PROBE RX probe 1. Set the button to OFF.Open up the by-pass valve and shut off both chamber valves. Válvula 17 OUT

. IN

![](_page_17_Picture_0.jpeg)

- 2. Unscrew the probe base, take out the Rx probe and insert it into buffer solution Rx 468 mV (supplied with the system).
- 3. Activate the "calibration" button and begin a countdown from 120 to 0 seconds.
- 4. Wait 120 seconds. We will hear two beeps; the probe is calibrated.
- 5. Insert the probe into the chamber again, and adjust the probe base manually. Open up the valves to the chamber and shut off the by-pass.
- Once calibration is complete, activate the POOL CONTROL button to return to the original screen, and press the AUTO button so that our system will now operate applying the new calibration.

#### 5.9.4. COPPER PROBE FUNCTION AND FREE CHLORINE

- **COPPER**: system to adjust COPPER in the water automatically by means of the copper probe and set-point.
- FREE CHLORINE: system to set FREE CHLORINE in the water automatically by means of the amperometric probe and set-point.

![](_page_17_Picture_10.jpeg)

These are special functions. If you are interested in any of these, please consult your technician.

Tuning RX sensor
Calibrating Test 468 mv (120s RX 389380 )
Detecting Test 468 mV Buffer
Calibrating Test 468 mV
Cancel Calibration

Oxymati	<b>c</b> ° Pool	Controls Programs	Settings	AUTO	MAN		$\bigcirc$
General Setti	ngs				Cu 🦲		
SWIMMING DE POOL SE	VICE						
General				Dosing pump			
pН		$\bigcirc$	03	0.3			
Rx		0.32					
Cu		0.3•	100%	1			
Chlorine							
VarioFlow							
Aux1							
Lights	Last	Calibration Gu	Not	Calibrate			
Aur2							
0xymati	<b>c</b> ° Pool	Controls Programs	Settings	AUTO	MAN		Ċ
Oxymati General Setti	<b>c</b> ° Pool	Controls Programs	Settings	AUTO	MAN	A	Ċ
General Setti SMIMMING POOL	C" Pool	Controls Programs	Settings	AUTO	MAN		0
Oxymati General Setti SMIMMING DE General	C Pool	Controls Programs	Settings	AUTO Chic	MAN	(N)	٢
General Setti SMIMMING DE General pH	C Pool ngs VICE TTINES	Controls Programs	Settings	AUTO Chie Dosing pump	MAN	A ON	٢
General Setti pool. 055 General pH Rx	C* Pool ngs VYCE TTINGS	Controls Programs	Settings 0%	AUTO Chic Dosing pump	MAN	* 01	٢
General Setti Root. Setti PH Rx Cu	C Pool	Controls Programs	Settings 0%	AUTO Chic Dosing pump 1 2	MAN	(01)	Ů
Ceneral Setti Semeral Setti Semeral PH Rx Cu Chlorine	Pool ngs vitte trikes	Controls Programs	Settings 0%	AUTO Chie Dosing pump 1 2	MAN		
Ceneral Setti 2000 Ceneral Setti 2000 Ceneral pH Rx Cu Chlorine VarioFlow	Pool Ings Writes	Controls Programs	Settings 0% 100%	AUTO Chic Dosing pump 1 2	MAN		٢
Ceneral Setti Seneral Setti Proteine Cu Cu Chlorine VarioFlow Aux1	Pool ngs WEE	Controls Programs	Settings 0%	AUTO Chic Dosing pump 1 2	MAN		٢
Ceneral Setti Seneral Setti PMMemo 22 Ceneral pH Rx Cu Chlorine VarioFlow Aux1 Liphts	C Pool	Controls Programs	Settings 0% 100%	AUTO Chic Dosing pump 1 2 Calibrate	MAN		٢

#### 5.9.5. VARIABLE SPEED FUNCTION

If we wish to purchase a speed-changer in order to reduce

consumption of the recirculation pump (which already exists), we can activate this function using a special key. **Consult your usual technician on how to connect the Oxymatic variable pump system.** 

By pressing on the VARIOFLOW BUTTON, the following window will appear:

Oxymatic <sup>®</sup>	Pool Controls	Programs Setting	s auto M/	AN 🔔	$\bigcirc$	SHUT DOWN/START UP the channel by pressing. Activation and deactivation of
General Settings				VarioFlow	OFF	this function requires a special key. Consult your technician.
General		Min Max	45			Minimum pump revolutions (%) during operating hours.
Rx Cu		Mon Tue	Wen Thr Fri Sa	at Sun	$\overline{)}$	Pump revolutions (%)for the rest of the day
Chlorine VarioFlow	Vario Flow on at Vario Flow on at	0:00	Vario Flow off at Vario Flow off at	0:00	)	Weekly programming of the operating
Aux1 Lights	VarioElow on at	0:00	Vario Flow off at	0:00	ET ALL WEEK	over three daily periods of operation. The pump will operate during programmed
Aux2						j periods at the speed specified as the minimum.

If you are interested in this system, please consult your technician.

Oxym	atic	Pool Contro	s Programs	Settings	A	оти	MAN	÷	(
General	Settings							Lighte	OFF
SWIMMING POOL	DEVICE SETTINGS							Lights	(ur)
General			Mon	Tue	Thr	Fri	Sat	Sun	
рН									
Rx		On at	1	8:00 Of	fat		22:00		
Cu		On at		0:00 00:0	fat		0:00		
Chlorine		On at		0:00 Of	fat		0:00		
VarioFlow								SET	ALL WEEK
Aux1									
Lights		Pump OFF							

# 5.9.6. AUXILIARY FUNCTION 1, LIGHTING FUNCTION and AUXILIARY 2

These functions can be activated and deactivated by a press of a button by the user: they do not require a password, and all work in the same way:

![](_page_18_Picture_0.jpeg)

If we activate the PUMP button, once the function is activated we shall also get the recirculation pump, even if this is outside its normal hours of operation.

Set time	
23	59
00	: 00
01	01
Disable Schedule	Save

WEEKLY PROGRAMMING

- 1. Connect up the component to be controlled at the terminals provided: any auxiliary electrical component, pool lighting, auxiliary item, etc. (See section 4.2.4 INTERNAL INTERCONNECTIONS).
- 2. Activate the function.
- 3. Weekly programming of hours of operation of start-up and shutdown in three daily operating periods, by pressing on the appropriate times.
- 4. If we wish to use the daily programming already set, copy it for the entire week by pressing SET ALL WEEK.

![](_page_18_Figure_9.jpeg)

#### 5.9.7. HEAT-PUMP FUNCTION

1 6 9 1 1 9 Max 55.0 Max 55.0 2 7 , 0 °C 2,0°C 2 Min 1.0 Min) 1.0 8 3 1 3 3 Cancel Accept Cancel Accept

Enter the readings of the temperature Set-Point required to start up and shut down the heater pump. Once the temperature reaches the maximum the pump will shut down, and when it falls to the minimum, it will start up again.

#### CONNECTIONS

It is necessary to create a bridge/connect up a wire from the pump contactor to the terminals provided for this purpose. We can use the example of the connection from the recirculation pump (see section 4.2.4 INTERNAL INTERCONNECTIONS and 4.2.2 CONNECTION FROM THE MAIN PUMP CONTROLLER TO OXYMATIC)

Connection inputs 27 and 28 withoutvoltage

(\*) The heat pump has priority over recirculation. If this schedule is greater than that of recirculation, and if the temperature so requires, the system will start up the main pump.

![](_page_18_Figure_17.jpeg)

Oxymatic <sup>*</sup>	Pool Controls Programs Settings AUTO MAN A (')	
General Settings SWIMMING POOL Cu	°F/°C degrees	5.9.8. TEMPERATURE OPTIONS
Chlorine	Temperature 21.2 °C	
Aux1	Temp. Offset Calibrate 21.2 °C	Calibration of the temperature probe
Lights		
Aux2		By pressing this button, we can set the
Heat pump	Auto-Program Adjustment	operation of the AUTO – TEMP automatic
Temperature		program. The control unit performs a
Oxy/Ion Settings		calculation between the current water

![](_page_19_Picture_1.jpeg)

#### 5.9.9. OXY/ION SETTINGS (POWER, POLARITY, HOURS OF OPERATION, ETC. )

Using this function, we can view information on the Titanium and Copper electrodes. Modifications to any of these parameters require a special code.

Oxym	atic	Pool Controls Programs Settings AUTO MAN	<b>•</b> ()
General	Settings		
SWIMMING POOL	DEVICE SETTINGS	OXY max Current 12 Set	
Cu		ION max Current 1 Set	
Chlorine		OXY Alarm 85% ION Alarm 85%	
VarioFlow		Current Offset Calibrate Volts Offset Calibrate	
Aux1		Electrodes / Polarity Time	
Lights		Oxy Time 60 Ion Time 2	
Aux2			
Heat pump		Oxy Electrode Ion Electrode Show Lifetime	
Temperature		Reset Electrodes Lifetime	
Oxy / Ion Settin	ngs	Reset OXY Reset ION	

- OXY MAX CURRENT is the maximum power reaching the titanium electrodes, which may be 6–8–10 or 12 Amps, depending on the model.
- **ION MAX CURRENT** is the maximum power reaching the copper electrodes, which may be 1 or 2 Amp, at the main screen.
- OXY ALARM / ION ALARM: Level of discrepancy at maximum amps, so that the system will generate an alarm at the main screen.
- **CHANGE OF ELECTRODE POLARITY:** The electrodes are **self-cleaning** and change polarity every X minutes. Here you can customise that number of minutes.
- HOURS OF OPERATION (WEAR-AND-TEAR): The control unit counts and records the electrodes' hours of operation in order to make a scheduled change. The electrodes have an approximate working life of 10,000 hours.
- **RESET OXY and RESET ION:** Buttons to reset the time-meter to zero whenever a worn-out electrode is replaced.

#### DEVICE SETTINGS

5.9.10. SET WIFI AND DATEWIFI/INTERNETCONNECTION WITH WIFI ROUTER

![](_page_20_Picture_0.jpeg)

It is advisable to have access to Internet service, since the Oxymatic system undergoes constantly further development, and in some circumstances it is essential to update the software to ensure correct operation of our system, also in order to be able to manipulate, maintain and have full information on our system through our computer or mobile phone system, whether the Android or Iphone version. To do this, we must take the following steps:

Oxymatic	Pool Controls	Programs	Settings	AUTO	MAN	Â.	(
General Settings							
SWIMMING DEVICE POOL SETTINGS							
WIFI and Date Settings							
Language			WIFI an WIFI	d Date Settings	Config		
Remote Control							
Update			WIFI	Signal:			
Device info.						(	RESET WIFI

NA PO

#### 1.- PRESS DEVICE SETTINGS BUTTON

2.-PRESS WIFI BUTTON

3.-You must activate the WIFI option at the following screen.

![](_page_20_Picture_7.jpeg)

#### IMPORTANT: ONCE ACTIVATED, DISCONNECT OXYMATIC SMART FROM THE POWER SUPPLY

Select the Internet provider; enter the Internet password.

Once the Internet connection has been made,

#### RECONNECT THE POWER TO THE CONTROL UNIT AND WAIT TILL SYSTEM IS RESTORED AT THE MAIN SCREEN

![](_page_20_Figure_12.jpeg)

#### 5.9.11. WIFI/INTERNET CONNECTION SHARED WITH TELEPHONE

Even if you are not within range of any Wi-Fi network, you can connect to the Internet by sharing your data connection from the phone or Ipad.

![](_page_21_Picture_0.jpeg)

osxdaily.com Settings Personal Hotspot

Other users can look for your shared network using Wi-Fi and Bluetooth under the name "

TO CONNECT USING WI-FI

Wi-Fi settings on your computer or

2 Enter the password when prompted. TO CONNECT USING BLUETOOTH

Personal Hotspot

Now Discoverable

Wi-Fi Password

0

\*

#### IOS OPERATING SYSTEM (IPHONE):

#### CONFIGURE ON THE TELEPHONE SHARED WITH INTERNET

Follow these steps to configure your shared Internet function:

- 1.- Press Settings
- 2.- Press Share Internet; activate it.

#### Set or change your Wi-Fi password

You need to know the Wi-Fi password in order to configure Share Internet. You can register or change the Wi-Fi password.

Register this password and then PROCEED TO CONNECT THE SYSTEM TO WIFI AS IN THE PREVIOUS SECTION, BUT WE NEED TOSEARCH FOR OUR PHONE'S WIFI NETWORK AND ENTER THE KEY PREVIOUSLY REGISTERED.

#### ANDROID OPERATING SYSTEM (Smartphones):

It is very easy to share our Internet connection with other devices. Just go to Settings >Wireless Connections and networks >network anchor-point and Wi-Fi area.

Depending on the device, we will see USB port options to share our connection over a USB cable that will connect up to with the portable computer's Wi-Fi area to create a Wi-Fi Access point.

The portable Wi-Fi zone enables us to configure this Wi-Fi area in order to add a network name and password, and to select the type of security.

IR PHONE'S WIFI	*	<ol> <li>Pair iPhone with y</li> <li>On iPhone, tap Pa code displayed or</li> <li>Connect to iPhone</li> </ol>	rour computer. air or enter the n your computer. e from computer.
	🛠 🛡 📶 🗎 3:15	•	🗶 💌 🕯 3:16
< 🔣 Wireless & networks	:	< 🔣 Tethering & portal	
Airplane mode		USB tethering	
VPN		Set up Wi-Fi ho	
Tethering & portable hotspot		Network SSID AndroidAP	
NFC Allow data exchange when the phone touches another device	2	Security WPA2 PSK Password	
Android Beam Ready to transmit app content via NFC		The password must have at l	east 8 characters.
Mobile networks		Show password	
Cell broadcasts Select the types of emergency alerts to	display.	Cancel	Save
t (	ū		

Register the password and then PROCEED TO CONNECT THE SYSTEM TO WIFI AS IN THE PREVIOUS SECTION, BUT WE NEED TO SEARCH FOR OUR PHONE'S WIFI NETWORK AND ENTER THE KEY PREVIOUSLY REGISTERED.

#### 5.9.12. CONFIGURE DATE AND TIME

PRESS BUTTON: Date and Time will appear at this window:

Oxymatic:	Pool Controls Programs	Settings	AUTO	MAN		(')		л <b>іі G ліі 66% 着 9:00</b> рм
General Settings       Beneral Settings       Byool       Device       WiFI and Date Settings       Language       Remote Control       Update       Device info.	Pool Controls Programs	WIFI a WIFI WIFI	AUTO nd Date Settings Date ( 13) Table ( 14) Date ( 15)	MAN Config	•	U ). ESET WIFI	A       Image: A fight and the second s	aliG_ali 66% ∎ 9:00 ev ✓
							1:00 PM Choose date format 31/12/2015	

![](_page_21_Picture_19.jpeg)

IMPORTANT: NOW DISCONNECT OXYMATIC SMART FROM THE POWER SUPPLY

				luly	201		
							6
Inf	21	2012					13
Jui		2013					21
						25	21
					31		

Change the date using the wheel time using the wheel

#### Change the

![](_page_21_Picture_24.jpeg)

![](_page_22_Picture_1.jpeg)

![](_page_22_Picture_2.jpeg)

Once the date and time are configured, RECONNECT THE CONTROL UNIT'S POWER SUPPLY and wait till the main screen appears.

Oxymatic'

SWIMMING

General Settings

DEVICE VIFI and Date Sett

#### 5.9.13. CHANGING THE LANGUAGE AND ACTIVATING/DEACTIVATING REMOTE CONTROL

To change the language, open the display; select A language and press set.

Oxymatic'	Pool Contr	English	Settings	AUTO	MAN	*	$\bigcirc$
General Settings		Español					
SWIMMING DEVICE POOL SETTINGS		Français					
WIFI and Date Settings		Dutch					
Languaje		Italiano					
Remote Control	Language	English	Set				
Update		4					
Device info.							

#### 5.9.14. UPDATE SOFTWARE (DOWNLOAD)

In order to update the system software, we need to have a live Internet connection.

![](_page_22_Picture_9.jpeg)

Set the system to the OFF position (most important)

Press the UPDATE button; the following window will appear.

Press DOWNLOAD; THERE NOW APPEARS

note Control

Download application from server?

Press YES; you will then be able to view the state of the update at the YELLOW bar. Once the download is complete, the INSTALL button will appear, HIGHLIGHTED IN BLACK.

Press INSTALL	Press	INSTALL
---------------	-------	---------

$\frown$	$\frown$	
UPDATE: Download	Install	
DOWNLOAD PROGRESS:		1

Press INSTALL and WAIT

The sytem will take you to the main screen, at which the updated version will be available. You must now set the system to AUTO for the new software to work.

5.9.15. DEVICE INFO: SYSTEM MODEL AND SERIAL NUMBER: SOFTWARE VERSION

![](_page_22_Picture_20.jpeg)

To activate/deactivate remote control and enable remote/Internet system access, you need to set this option to YES.

Oxym	atic	Pool Controls	Programs	Settings	AUTO	MAN	Ċ
General	Settings	1					
SWIMMING POOL	DEVICE SETTINGS						
WIFI and Date	Settings						
Language							
emote Control		Bemate Control	( )	a.			
Update				2			
Device info.							

Programs Settings

MAN .

yes

![](_page_23_Picture_1.jpeg)

Oxymatic <sup>®</sup>	Pool Controls Programs Settings AUTO MAN 🌲 🕛	
General Settings SWIMMING DEVICE SETTINGS WIFI and Date Settings Language	Model SMART Plus 80 +PH+RX+CU IDN Number: 203236374B32570B001D0040 Version: V 2.0.0	System model Serial number Software version installed
Remote Control Update	▲	To use the START-UP program, consult your
Device info.	Reset to factory settings Startup Program	technician.

#### 5.10. BUTTON: ALARM

If there is a fault of any kind, visual and audible alarms will be activated. To stop the alarm or to silence the audible alarm, press the alarm button at the main screen.

![](_page_23_Picture_5.jpeg)

The STATE OF THE SYSTEM window will show where the fault lies.

#### 6. STARTING UP

#### **6.1. RECOMMENDED TIME SCHEDULE FOR PRIVATE POOLS/ PUBLIC POOLS**

For theOxymatic system to be efficient, we need to remember that the hours of daily operation depend directly on the water temperature. The higher the temperature, the greater the number of hours of operation required. For this, we recommend:

Private pools: we recommend the AUTO-TEMP program.

Public pools: we recommend the SUMMER T <32°C or PUBLIC POOL program (24 hours continuously)

#### 6.2. PROGRAMMINGTHE RECOMMENDED PH AND RX SET-POINTS: CHLORINE SETTINGS

#### To change the set-points, refer to sections 5.9.2 and 5.9.3

**Private pools**: Redox power between 600 mV and 400 mV (where an RX probe is available). and a pH bettween 7.1 and 7.6.

- pH 🗇 For this, we will place the set-point 0% pH to 7.1, and set-point 100% pH to 8.5.
- Rx □ Place the set-point 0% to 600 mV, and set-point 100% to 400 mV.

Public pools: The regulations specify a pH between 7.2 and 8 pH, and free chlorine 0.5 - 2 mg/l

- pH 🖒 For this, place the set-point 0% pH to 7.3, and set-point 100% pH to 8.5
- Rx □ Place set-point 0% to 700 mV, and set-point 100% to 500 Mv.

#### 6.3. PUTTING INTO OPERATION, STEP BY STEP

AUTO MAN

 $(\mathbf{b})$ 

![](_page_24_Picture_0.jpeg)

#### 6.3.1. START UP THE HIGH-SPEED PUMP AND TEST COMPONENTS

Open up the three by-pass valves and set Oxymaticto AUTO mode, then shut off the by-pass valve to make the water pass through the chamber.

Water runs through the chamber. Purge all air from the chamber if necessary, by slightly unscrewing the upper caps with a flat-blade screwdriver.

![](_page_24_Picture_5.jpeg)

Verify that all components are operating correctly (pumps, probes, lighting, etc.)

#### 6.3.2. CONDITIONING OF THE WATER:

The water must be properly balanced in order to ensure correct disinfection of the water, to prevent any metal precipitation, limescale, staining of any kind, cloudy or green water, etc, in the pool, irrespective of the method used (Chlorine, Bromine, Oxygen, Peroxide; Ozone, etc.) To this end, you need to check the parameters shown below:

PARAMETER	RECOMMENDED VALUE	INCREASE	DECREASE
Total alkalinity (ppm)	80 - 175	Alkalinity increaser Calcium carbonate (CaCO3): 1kg/50m <sup>3</sup> increase 10 ppm.	Alkalinity reducer Hydrochloric acid (HCl) or sodium bisulphite (NaHSO3).
TDS (Total dissolved solids) (ppm)	+600	Salt (NaCl): 25-50 Kg per 50m <sup>3</sup>	Not necessary
рН	6.8 - 7.6	pH increaser Sodium carbonate (NaCO3) or bicarbonate (Na(HCO3)2)	pH reducer Sulphuric acid (H₂SO4) is better than hydrochloric acid (HCI)

#### TABLE OFRECOMMENDED POOL PARAMETERS

#### 6.3.3. TEST OF WATER CONDUCTIVITY AND ELECTRODES' ELECTRIC POWER

For the titanium electrodes to function 100%, disinfect thoroughly and suffer minimal wear-and-tear, it is essential that they operate at a voltage of less than or equal to 10v, otherwise their working life will fall to just a few months. We can see this at the lower portion of the initial screen.

Test the amps and voltage of the titanium electrodes **IN REAL TIME**, with the system in operation. It is necesary to wait a few minutes to obtain a reading.

![](_page_24_Figure_14.jpeg)

OXY CURRENT MUST BE 8, 10 or 12 AMPS (DEPENDING ON MODEL) OXY VOLTAGE MUST ALWAYS BE LESS THAN OR EQUAL TO 10V, IRRESPECTIVE OF AMPS.

If the voltage is  $\geq$  10V, top up with sea salt (NaCl) directly into the vessel (25-50 Kg for each 50m<sup>3</sup>water by volume).

![](_page_24_Picture_18.jpeg)

This adjustment is to be carried out only whilst operating and when salinity falls owing to many water replacements, etc... It is important to emphasise that the higher the water's electric conductivity or TDS the better, since in this way the voltage at the titanium electrodes will be lower, and consequently wear-and-tear inuse will also be lower. In general, for correct operation of the system, TDSs must be greater than 600 ppm or, which amounts to the same thing, the water's electric conductivity must be greater than 1200  $\mu$ S/cm.

The GUARANTEE does not cover wear-and-tear to electrodes. It is advisable to measure the voltage weekly (20 seconds). To do this in situations where the voltage at electrodes is greater than 10v, all we need to do is top

![](_page_25_Picture_0.jpeg)

our sea salt (NaCl) into the water.EXPLANATION: In order to reduce the voltage at the titanium electrodes, it is necessary to increase the water'selectric conductivity (TDS). This can be done using many mineral salts, but we recommend salt (NaCl) as it is very economical and readily obtainable, will not alter the water's pH, and dissolves quickly without turning the water cloudy.

![](_page_25_Picture_3.jpeg)

If the **power is excessive** for the pool's conditions (temperature, water volume, or if there is a change in the conditions of use), it can happen that the pool acquires an unusual odour (odour of disinfectant). In this situation, shut down the system and consult your technician or the manufacturers.

#### 6.3.4. SHOCK CHLORINATION

Always carry out shock chlorination before. We recommend granulated dichlorine in order to obtain a level of 10-15 mg/l Cl quickly (48 hours) if it falls to< 2 mg/l.

Steps to follow:

- Top up using a sufficient amount in accordance with the instructions on the jar in order to bring the chlorine up to 10 mg/l (ppm). In practice, and purely as a guide, pour 2-3 kg dichlorine for each 50 m<sup>3</sup> water.
- 2. With recirculation in operation, pour half into the skimmers with the remainder distributed in the vessel. It is not necessary to dilute it.
- 3. Leave filtration running during a full replacement of the water. This will depend on the flow from the pump, but is normally 4-5 hours.
- 4. Shut down the pump and wait 8 hours (till the next day).
- 5. If there are algae, rub the walls and floor down with a brush. Place the cleaner and pour away the algae residues and dirt away from the pool (must not pass through the filter, nor run back into the pool).
- 6. Carry out cleaning of the filter and rinse.

Once chlorine in the pool has fallen to < 2 mg/l, the pool is ready foruse.

#### 6.3.5. ADJUST RESIDUAL COPPER (CU<sup>++</sup>)

Measure the dissolved copper in the water using the colour-graded gauge,

• If we have a copper level between 0.2 and 0.5 ppm, we can start up the OXYMATIC system with the programs already set.

• If we have a copper level above 0.7 ppm, we must attempt to reduce it. To do this, we can replace some of the water in the pool without copper, or use a metal-removing agent.

![](_page_25_Picture_19.jpeg)

Oxymatic

10.15

IMPORTANT: This adjustment is to be performed only when starting up and we are going to perform a weekly check at the start, since Oxymatic takes care of maintaining the water's copper level. The recommended dose (0.2 and 0.5 ppm) does not affect the health since, according to the WHO (World Health Organization), water is potable with up to 2 mg/l copper.

#### 6.4. PARAMETERS TO BE CHECKED FOR CORRECT OPERATION

![](_page_25_Figure_22.jpeg)

MAN 🔔

Auto window waiting: outside programmed hours of operation

AUTO button marked blue

OXY CURRENT and OXY VOLTAGE at zero.

# WHEN THE PUMP STARTS OPERATING AND THE SYSTEM IS STARTED UP MANUALLY OR AUTOMATICALLY, WE MUST VERIFY THE SCREEN'S PARAMETERS.

When all windows are **in green**, everything is in order under the programming and set-points we have customised.

![](_page_25_Figure_28.jpeg)

	Parameters to be checked:	
26	Rx Temperature	
	OxyCurrent	

![](_page_26_Picture_1.jpeg)

![](_page_26_Picture_2.jpeg)

#### **7. MAINTENANCE OF THE OXYMATIC**

#### 7.1. MAINTENANCE AND CONTROL PANEL

From now on, the only thing we need to do is to maintain the system, checking the parameters detailed below:

#### GENERAL MAINTENANCE

- Replenish/ replace the tanks for products used. You must never allow these to get low.
- Change the electrodes when they exhausted, approximately every 10,000 15,000 hours.
- Change the measurement probes for pH and Rx as soon as the calibration frequency increases, or they fail to calibrate (Approximately 2 years under normal conditions of use). Never allow a probe to have no water.

#### DAILY MAINTENANCE

- Ensure that the pump is working, and that no alarms have been triggered (visually in red).
- Ensure that the water is clean andclear (visually).

#### WEEKLY MAINTENANCE

- Measure the copper using the drip-measurement kit (Copper kit – not included) during the first month of operation, and once a month there after.

#### MONTHLY MAINTENANCE

- Check the voltage and amps of the electrodes (Initial Oxymatic screen; ≤10V).
- Check the pH in the vessel at least once a month (using colour-graded or digital gauges).
- If the water is hard, check that titanium electrodes have no white lime incrustations. Clean if need be, but without removing the coating that covers the electrodes.
- Measure the copper.

#### **BI-MONTHLY MAINTENANCE**

- Calibrate the pH and Rx probes, or whenever the vessel measurement does not agree with what is indicated on the control unit by  $\pm$  0.2 pH.
- Check the silicon injection pipe, product pipes and injectors of the dosing pump(s).

#### 7.2. CLEANING THE ELECTRODES AND DURATION

Although the titanium electrodes are self-cleaning and will change their polarity automatically, the titanium electrodes change every 60 MINUTES and the copper electrodes every 2 MINUTES, nonetheless there are types of water that have a high lime content and may show incrustations. If we discover a crust or many white blotches on the titanium electrodes, we need to clean them.

We must disconnect the cables as soon as we discover any dirt. Unscrew the electrodes from their chambers, immerse for 30 minutes in a solution of 50% vinegar – 50% water (or using a special anti-limescale product) and wipe gently with a toothbrush, so as not to damage the patented alloy (paint) the electrodes have. Never use a metal brush nor scrape with anything hard, as this would seriously damage the electrodes, rendering

### them useless.

When restoring them to their position in the chamber, leave the separating comb in place. The average frequency of cleaning will depend on water quality. Check the electrodes visually approximately every month, and clean them whenever dirt is discovered, or there are numerous white blotches between them.

#### **18. INCOMPATIBILITIES AND POSSIBLE FAULTS**

![](_page_27_Picture_0.jpeg)

OXYMATIC is fully compatible with any other treatment apart from chlorine, bromine, active oxygen, etc...

![](_page_27_Picture_3.jpeg)

**WARNING:** In the case of pools with a liner covering, special care must be taken to ensure pH does not exceed 7.6 since, above that level, copper will begin to precipitate and, given the properties of the liner, the pool may stain blue: such stains are difficult to eliminate. There will be no problem maintaining pH below 7.6 with any other covering material.

#### **19. PROBLEMS AND SOLUTIONS**

## 9.1. VOLTAGE HAS RISEN>10V AND THE TITANIUM ELECTRODES HAVE WHITE LIMESCALE STAINS

Disconnect the cables, unscrew the electrode base from the chamber and clean it

#### 9.2. VOLTAGE HAS RISEN> 10V, BUT THE TITANIUM ELECTRODES ARE CLEAN

Add salt.

#### 9.3 SCREEN DOES NOT START UP

Check the electric connection to the mains (220v) and wait a few minutes while the internal battery is charged.

#### 9.4 OXY CURRENT IS 0AMP AND THE PUMP HAS STARTED ITS HOURS OF OPERATION

There is a loose cable, which is failing to supply power to the electrodes. Check the cables and electrode plugs.

#### 9.5 BLUE OR BLUEY-GREEN STAINS IN THE POOL

There is too much copper. With our technology this can happen only as a result of faulty installation, programming or control. If we notice blue or bluey-green stains on the ceramic tiles or liner, there may be too much copper in the water, or an increase in pH and temperature that has not been monitored. The solution:

1.- Measure the copper in the water several times and at various locations. If there is> 0.7 copper, we need to identify and remedy the problem, which may be caused by:

- Poor installation: Cables changed (OXY ION)
- Faulty programming: Too many minutes each day
- Lack of proper maintenance
- 2.-Switch off the copper function by the program.
- 3.- Lower the level of copper in the pool. This can be done in two ways:
  - Replace some or all of the water in the pool, carry out cleaning, etc. Check and take daily measurement readings.
  - Empty out the pool and clean ceramic tiles with acid.
  - Use a metal flocculant or a special copper remover.

#### A copper level of up to 2 ppm is not harmful to the health, but can cause staining.

#### 9.6 POOL IS CLOUDY / GREEN, OR ALGAE APPEAR.

This is brought about through a lack of disinfection, which can occur from various causes. We need to perform a check of the system, electrodes, voltage, etc. To verify that everything is in order.

If the system itself is in order, there may be one or more causes:

- Hours of treatment are insufficient for the water temperature. The hours of treatment must be continuous.
- Alkalinity is low: correctparamers are between 80 and 175 mg/l.
- Poor recirculation by the pump and 'dead' areas
- Lack of copper
- Water is stale and/or out of balance.
- In the event that algae prove to be copper-resistant, we advise using a chlorine-free algicide for pools that is based on polymers (in Spain we recommendanalgicide made by QPProductos, which is based on polymers).
- Once the problem has been identified, carry out rapid chlorination and remedy the problem.

#### **20. TECHNICAL SPECIFICATIONS**

![](_page_28_Picture_0.jpeg)

OXYMATIC - SMART		02 February 2015
	STANDAR EQUIPMENT	PLUS EQUIPMENT (Available March 2015)
* WORKING PARAMETERS	100 to 050 V/co. 50 /00 U-	Var
Mains supply	100 to 250 Vca 50/60 Hz	Yes
Max temp working	Range +5 to +55 °C (Avoid direct sunligth)	Yes
Max Humidity working	Maximum 95% (Non condensed)	Yes
A DOULT DADAMETEDS	Increased in 12°C	res
nH readout	Range 5 to 10 pH units, two decimals	Vec
By readout	Range $\pm 1/2$ 000 mV	Vec
The Teadout	Nange 1/- 2.000 mil	Yes (3 concentrations
Cu++ readout	Νο	decades)
Residual Chlorine readout	No	Yes
Conductivity readout	No	Yes
Biocide readout	No	Yes
Water Temperature	Range +5 to +55 °C (temperature sensor included)	Yes
* SCREEN PARAMETERS	<b>5 ( )</b>	
Screen type	High Resolution Graphics	Yes
Screen Color	Full Color	Yes
Screen Size	10"	Yes
Parameters Programation	Touch screen patterns	Yes
Type of programation	Friendly Intuitive	Yes
Numbers of parameters in the screen	Full parameters shown at time	Yes
* INPUTS & OUTPUT's		
Oxydation Current Out	Adjustable from 6 to 12 amps	Yes
Ionization Current Out	Adjustable from 1 to 4 amps (Under order 0 to 12 amps)	Yes
Peroxide Peristaltic Out	Yes (230 Vca peristaltic)	Yes
pH Peristaltic Pump Control	Yes (230 Vca peristaltic)	Yes
Rx Peristaltic Pump Control	Yes (230 Vca peristaltic)	Yes
Cu++ Peristaltic Pump Control	No	Yes (230 Vca peristaltic)
Residual Chlorine control	No	ON/OFF free contacts Out
Conductivity control	No	ON/OFF free contacts Out
Recirculating Pump out ON/OFF	Yes	Yes
Recirculating Pump out proportional (Varioflow)	No	0/10 vcc PWM
ECO Discaling Output	No	Yes by means PWM & magnets
ECO Discaling Chamber	No	PWM
Swimming Pool Level Control	No	Up 3 levels detections
Domotics Control (Presence detector)	No	Yes
Domotics Control (TV Camera)	No	Yes
Cover Out	Free Contacts Continuous or Pulse Out	Yes
Ligths Out	Free Contacts Time Adjustable	Yes
Heat Pump Out	Adjustable Temp & Timming.	Yes
Heat Pump Control ModBus	NO	RS485 WITH MODBUS Protocol
* ALARMS	Mit also and a set	N
Level Control in pH Reactive Container	Minimum Level	Yes
Level Control in RX Reactive Container	Minimum Level	Yes
Water temperature		Yes
	100% 80.8	Vec
pri values Pri values	LUU%QUQ	Yee
RX values		High & Low
Oxydation Current Out	NU High & Low	High & LOW
Ionization Current Out	High & Low	Ves
Residual Chlorine	No	High & Low
Conductivity	No	High & Low
Becirculating Pump	Damaged	Vec
Swimming Pool Level Control	No	Minimum Level
Domotics Control (Presence detector)	No	Yes
Heat Pump Out	Adjustable Temp & Timming	Yes
* WIRELESS COMUNICATIONS	Adjustusie reinp a mining	105
WiFi	Yes	Yes
3G communications	No	Yes
SmartPhone capabilities	Yes	Yes
iCloudHydrover Server	No	Yes
iCloud Local Server (for local maintenance purposes)	No	Yes
* WORKING PROGRAMS		
Manual Mode	Every	Yes
	Basic Automatic Program & Six Pre-programed modes (Winter &	
Fully Automatic	Summer) & USER	Yes
Off Mode	Yes	Yes
* NORMATIVE & SECURITY	According to Low Voltage Normative ITC-BT 031 (2002)	
	According to Electrical Security & Electromagnetic	
	7323/ECC/EN61010-1 (93)	
* SICE	275x345x110	
* WEIGHT	4,5 Kg	

![](_page_29_Picture_0.jpeg)

![](_page_29_Picture_2.jpeg)

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